

Date: Monday, 05/05/2008 9:56:42 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BALL JOINT ROD END
Job Number : 39029	
Estimate Number : 12440	
P.O. Number :	Part Number : D35183
This Issue : 05/05/2008 S.O. No. :	Drawing Number : D3518 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : B
Previous Run : 37641	Material :
Written By :	Due Date : 06/05/2008 Qty: 20 Um: Each
Checked & Approved By :	
Comment : Est Rev:A New Issue 06-11-22 JLM est rev B rev b dwg 07.04.09 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	2458K14	rod end
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
rod end

2.0	PG	PURCHASING
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Comment: Issue P/O: 6289
 Purchase Part Number: 2458K14
 Supplier: Mc Master Carr
 Certificate of conformity is required

C/L 08/05/05

(20)

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure certificate of conformity is attached

C/L 8/5/6

(20)

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

C/L 08.05.06

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____

C/L 08.05.06

(20)

Date: Monday, 05/05/2008 9:56:42 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BALL JOINT ROD END

Job Number: 39029

Part Number: D35183

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/06

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

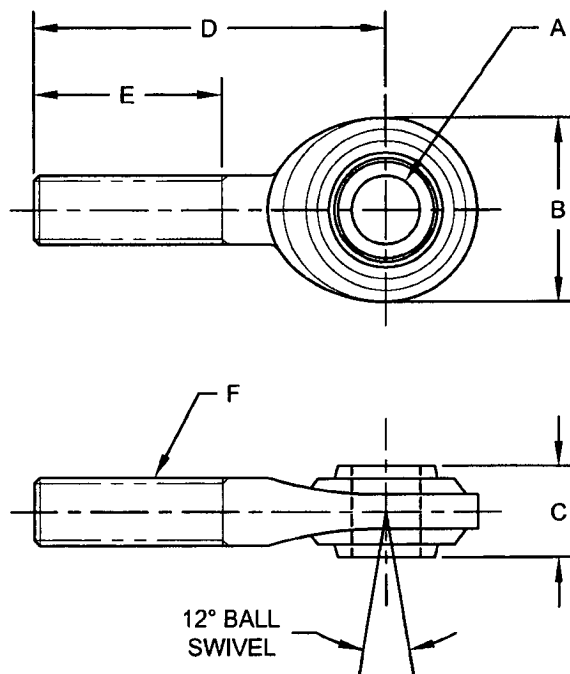


u 08-05-06



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3518	REV. B SHEET 3 OF 3
DATE 06.10.23		TITLE BASKET (A119) STRUT	SCALE 1:1

SPECIFICATION CONTROL DRAWING



DART P/N	A	B	C	D	E	F	LOAD*	POSSIBLE SUPPLIER
D3518-3	0.375	1.00	0.50	1.938	1.25	3/8-24 UNF, RH	4012	McMASTER-CARR, P/N 2458K14

* Indicated load is Static Radial Load Capacity in lbs

NOTES:

- 1) TYPE: MALE THREADED SHANK CARBON-FIBER-REINFORCED PLASTIC RACE BALL JOINT ROD END
- 2) MATERIAL: ZINC PLATED STEEL HOUSING BALL WITH PTFE LUBRICATED CARBON-FIBER-REINFORCED PLASTIC RACE.
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

RELEASED

06.11.17 *[Signature]*

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Purchase Order
PO00006289

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200 Aurora Industrial Pkwy
Aurora, OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Order Placed By
Chantal

05/05/2008

McMaster-Carr Number
1474858-01

Line	Description	Ordered	Shipped
1	2458K14 Carbon-Fiber Race Ball Joint Rod End, 3/8"-24 Right-Hand Male Shank, 4012 Pound Load Capacity	20 Each	20

INST 5
3 - 297 - 07 30 - 83 K141 20 EA 1

Dart Aerospace Ltd

EXP
NAFTA

Cycle

22



3 lbs
1 line

FW1BSP54
05/05/2008
09:18/09:27
974



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